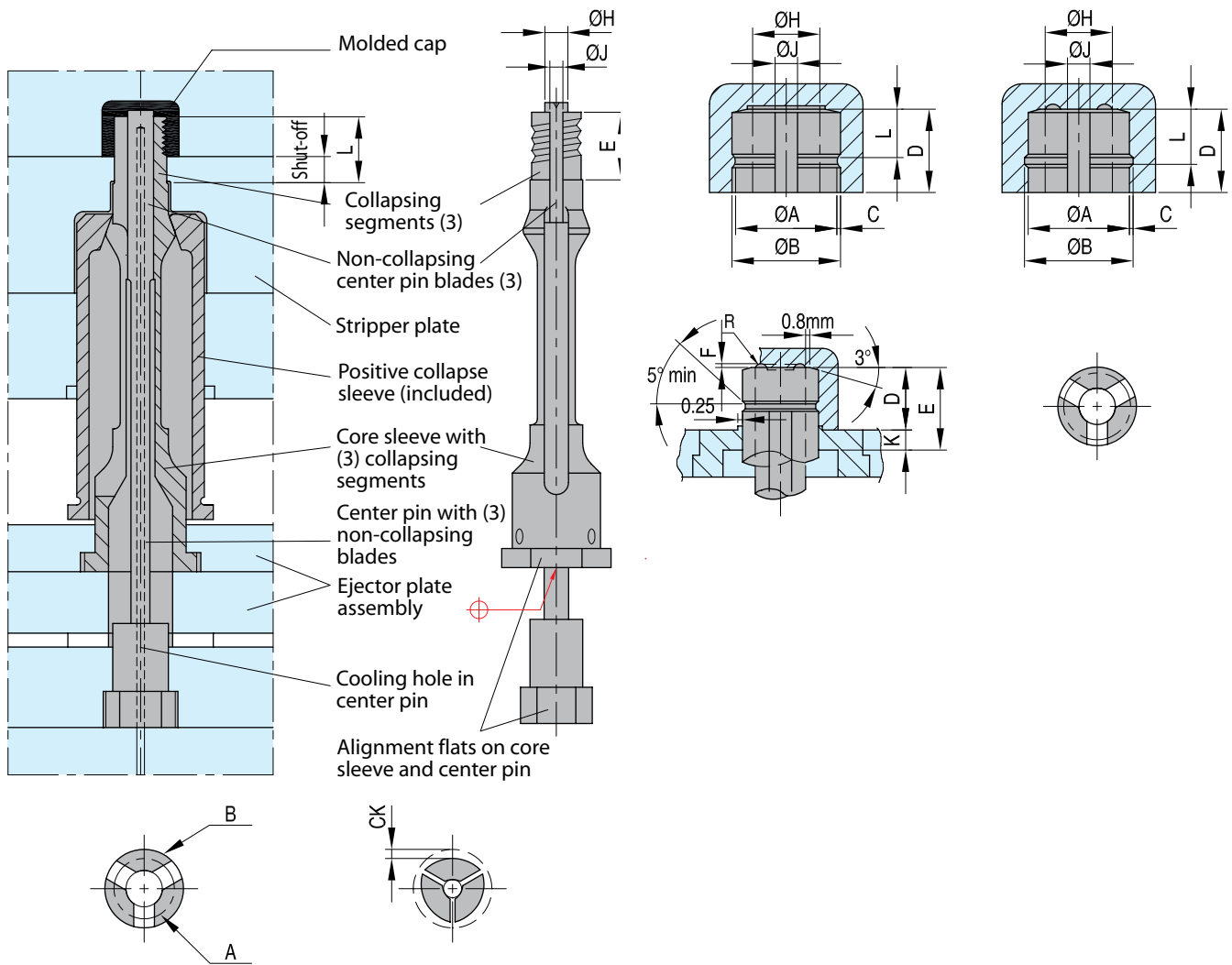


CCM

Collapsible mini-cores



REF	A. Part Minor Ø (min.)	B. Part Major Ø (max.)	C. Maximum part undercut at L	D. Maximum part depth	E. Length of fitted surface on core	F. Pin protrusion, min.	G. Inside diameter collapsed core nom	H. Pin diameter at face (nominal)	K. Stripper bushing shut-off	J. Width of non-collapsing	R. Pin tip radius	S. Material shrinkage
CCM0001	10,80-S	16,38-S	1,30-(0,02L+0,5S)	21,60-S1-K	21,60	0,4 (0,8 max)	2,30	7,60	4,00	4	0,20	S= Shrinkage factor (%)
CCM0002	14,22-S	20,45-S	1,45-(0,02L+0,5S)	21,60-S1-K	21,60	0,4 (0,8 max)	4,60	10,70	4,83	4	0,20	x Part diameter (mm) S1= Shrinkage factor (%)
CCM0003	18,03-S	24,51-S	1,50-(0,02L+0,5S)	25,40-S1-K	25,40	0,4 (0,8 max)	7,90	14,20	5,08	4	0,20	x Part length (mm)

CAD reference point